

reference list starting from 1997
I.K.B. Industrieplanung
(abridged version)



Year	Customer	Title
1997	Diamant Zucker, Könnern	air circulation (dust filter), conveyor technique, palettising
	Eismann, Mettmann	vehicle developement
	Nordzucker, Uelzen	sieving plant, packaging station, warehouse, dust collection, air conditioning
	Pfälzische Mühlen, Mannheim	high rack logistic centre
	Pfeifer & Langen, Elsdorf	silo for intermediate storage of candy
	Pfeifer & Langen, Lage	sieving plant, truck bulk loading station, dust collection, bag palettising
	Südzucker, Ochsenfurt	robot palettising of liquid sugar
1998	Degussa, Bruchhausen	packaging and transport
	Nordzucker, Uelzen	conveyor bridge 130 m
	Pfeifer & Langen, Euskirchen	brown candy, special candy products, cubes
	Südzucker, Offstein	silo for conditioning of sugar derivative
	Union-Zucker, Nordstemmen	sieving and truck loading station, warehouse
	Zuckerfabrik, Jülich	packaging station
1999	Danisco Sugar, DK	organisation of production, logistics
	Degussa, Antwerpen	sack filling optimisation
	Diamant Zucker, Könnern	air recirculation
	Erbacher, Kleinheubach	high rack storage system, loading, logistics
	Langnese, Reken	conversion of the Baguette- line
	Nordzucker, Schleswig	planning sieving station
	Nordzucker, Uelzen	basic engineering silo 80.000 tons
	Nordzucker, Uelzen	central conditioning system for 7 silos, dust collection for silos and conveying elements
	Schönox, Rosendahl	dry mortar
	Südzucker, Brottewitz	air recirculation
	Südzucker, Rain	high rack storage system, logistics
2000	Benckiser, Ladenburg	preliminary study of a storage
	Diamant Zucker, Könnern	sieving plant
	Nordzucker, Uelzen	pneumatic sugar conveyor
	Pfeifer & Langen, Elsdorf	high rack storage system, basic engineering
	Pfeifer & Langen, Elsdorf	silo for conditioning and storage 20.000 tons
	Pfeifer & Langen, Lage	logistics
	Südzucker, Groß-Gerau	truck bulk loading
	Südzucker, Zeitz	air recirculation
	Suiker Unie, NL	sieving station
	Suiker Unie, NL	pre- sieving
	Union-Zucker, Nordstemmen	10 kg icing sugar bagging plant
	Zschimmer + Schwartz	installation mixer
	Zuckerfabrik, Jülich	packaging plant
2001	Benckiser, Ladenburg	new production building
	Danisco, Anklam	modification sieving plant, new truck bulk loading unit, detail engineering
	Erbacher, Kleinheubach	new production building
	Erbacher, Kleinheubach	removal planning animal food factory
	Nordzucker, Schleswig	truck bulk loading
	Nordzucker, Uelzen	connection tubular bag to jam sugar
	Nordzucker, Uelzen	logistics
	Saargummi, Wadern	compound supplier
	Suiker Unie, NL-Dinteloord	building, sieving station, silos
	Suiker Unie, NL-Puttershoek	buffer silo between silos and packaging plant
	Union-Zucker, Nordstemmen	bagging machine for icing sugar
	ZAF, CH- Frauenfeld	pellet silo
	Zuckerfabrik, Jülich	basic engineering sieving and bagging
2002	Benckiser, Ladenburg	concept study mixing plant
	Clever Stolz, Kleve	preliminary planning new production
	Danisco, Anklam	modification sieving plant, new truck bulk loading unit

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	Danisco, SE-Eslöv	optimising of material flow
	Erbacher, Kleinheubach	optimisation of the production
	Finnsugar, FIN-Kantvik	refurbishment packaging plant
	Kröner Stärke, Ibbenbüren	preliminary planning of a new plant
	Plange Mühle, Neuss	logistic for production
	Südzucker, Offenau	planning of a paper storage
	Südzucker, Warburg	modification sieving station
	Südzucker, Warburg	planning centrifuges station
	Suiker Unie, NL-Dinteloord	coordination and control of realisation sieving station
	Suiker Unie, NL-Groningen	integration plc
	Suiker Unie, NL-Groningen	preliminary planning sieving station
	Union-Zucker, Nordstemmen	solving station
	ZAF, CH- Aarberg	lime kiln
	ZAF, CH- Aarberg	preliminary planning fluid sugar plant and sieving station
	ZAF, CH- Frauenfeld	detailed planning pellet silo
	ZAF, CH- Frauenfeld	preliminary planning sieving station
	Zuckerfabrik, Jülich	sieving and bagging station
2003	Crespel & Deiters, Ibbenbüren	analysis of dust explosion risks
	Danisco, Anklam	extension sieving plant
	Danisco, Finnland	optimisation of the packaging station
	Du Pont, Wuppertal	conveyor
	Nordzucker, Uelzen	automatic finished goods store
	Nordzucker, Uelzen	construction of sugar distribution for silo 80000 to
	Schönox, Rosendahl	optimising mixing tower and packaging
	Suiker Unie, NL-Groningen	analysis of dust explosion risks
	Suiker Unie, NL-Groningen	preliminary planning truck bulk loading
	Suiker Unie, NL-Puttershoek	modification sieving plant (specialities)
	Suiker Unie, NL-Puttershoek	analysis of dust explosion risks
	Suiker Unie, NL-Puttershoek	optimisation dedusting
	ZAF, CH- Aarberg	railroad bulk loading
	ZAF, CH- Aarberg	construction of sugar distribution for ACMB silo
	ZAF, CH- Aarberg	optimisation of truck bulk loading
	ZAF, CH- Frauenfeld	carboline filter presses (construction planning)
	ZAF, CH- Frauenfeld	modification sieving plant and truck bulk loading
2004	Benckiser, Ladenburg	optimising of production process
	Benckiser, Ladenburg	planning new production building
	Danisco, Anklam	explosion protection judgement
	Du Pont, Wuppertal	high storage system
	Ebro, E- Madrid	planning packaging station
	Erbacher, Kleinheubach	cost optimisation animal food
	Kukident, Weinheim	logistic planning and optimisation
	Kukident, Weinheim	new building of ramp system
	Nordzucker, Nordstemmen	risk analysis palletising
	Nordzucker, Uelzen	extension and new building packing material storage
	Pfälzische Mühlen, Mannheim	product tracing
	Phytobiotics, Eitville	factory planning new building
	Plange Mühle, Neuss	ABC- analysis, optimising of products
	Plange Mühle, Neuss	installation of a new packaging line
	Schönox, Rosendahl	line- up of a new mixer
	Schönox, Rosendahl	optimising of the production
	Südzucker, Offenau	rebuilding/extension sieving station
	Südzucker, Rain	preliminary planning truck bulk loading
	Suiker Unie, NL- Dinteloord	optimising sieving plant
	Suiker Unie, NL- Puttershoek	preliminary planning of a new building for the receiving station
	Westzucker, Jülich	document of dust explosion risks
	Westzucker, Jülich	modification palletising
	ZAF, CH- Aarberg	logistic, optimising packing station
	ZAF, CH- Aarberg	modification of the jam sugar plant
	ZAF, CH- Frauenfeld	roof refurbishment

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Year	Customer	Title
	ZAF, CH- Frauenfeld	filter system silo
2005	Avebe, Lüchow	optimising of storage logistic
	Danisco, Anklam	increasing of the sieving capacity
	Du Pont, Wuppertal	high rack storage system - blade wheels
	Josera, Polen	location concept
	Kukident, Weinheim	consulting service for logistic
	Nordzucker, Uelzen	preparation of dust explosion risks and zoning plans
	Plange Mühle, Neuss	acquisition of logistic data
	Plange Mühle, Neuss	installation of a new packaging line
	Plange Mühle, Neuss	planning of a fat-mixing- line
	Saint Louis Sucre, F- Eppeville	new building of a sieving station
	Saint Louis Sucre, F- Roye	packaging
	Südzucker, Rain	detail planning truck bulk loading
	Suiker Unie, NL- Groningen	consulting service silo dedusting
	Suiker Unie, NL- Groningen	new planning of the pre-sieving
	Suiker Unie, NL- Puttershoek	new building of the receiving station
	ZAF, CH- Aarberg	coaching dust explosion risks
	ZAF, CH- Aarberg	detail planning of jam sugar/big bag
	ZAF, CH- Aarberg	detail planning logistics
	ZAF, CH- Aarberg	planning sieve
	ZAF, CH- Frauenfeld	connection of the liquid sugar plant
	ZAF, CH- Frauenfeld	station for loading by rail
	ZAF, CH- Frauenfeld	sanitation of silo
	ZAF, CH- Frauenfeld & Aarberg	raw sugar processing
2006	Danisco, DK- Nakskov	preliminary planning modification sieving plant
	Schönox, Rosendahl	preliminary planning modification of production
	Saint Louis Sucre Roye	preliminary planning packaging station
	ZAF, CH- Frauenfeld	new cosettes press
	Nordzucker Nordstemmen	optimising sieving station
	Nordzucker Uelzen	integration new packaging machine
	Josera Polen	Implementation planning new building mineral food factory
	ZAF, CH- Frauenfeld	concept for addition to capacity
	Plange Mühlen Neuss	planning work factory in Neuss
	ZAF, CH- Frauenfeld	detail planning cosettes press
	Raffinerie Tirlémontoise	optimising logistics
	Schönox, Rosendahl	planning work old production line
	Georg Fischer, Mettmann	pneumatic conveyance
	Suiker Unie Dinteloord	optimising sieving station
	Nordzucker Nordstemmen	rescheduling sieving station and packaging station
	Nordzucker International	packaging and logistics concept
2007	Saint Louis Sucre Roye	new building sieving station
	Josera, Kleinheubach	rough concept pet food
	Nordzucker Nordstemmen	admixture of the components icing sugar
	Nordzucker Uelzen	conditioning brown sugar
	Raffinerie Tirlémontoise	integration winder and labeller
	Kampffmeyer Mühlen	preliminary planning air conditioning
	Kampffmeyer Mühlen	preliminary planning pellet presses
	Kampffmeyer Mühlen	Federal ambient pollution control act (BImSch)- declaration for weighing machines/scales and cleaning
	Raffinerie Tirlémontoise, Belgien	feasibility study packaging plant
	NZ International	preliminary planning line-up of packaging machine and palletiser
	Fiberweb Corovin, Peine	preliminary planning optimising of logistics and packaging
	ZAF, CH- Aarberg	planning work of Sachet and dedusting
	Escon	Appraisal of systems engineering
	Bohlsener Mühle, Bohlsen	logistics new baking line
	Südzucker Plattling	modernisation of the packaging plant
	Plange Mühle	special flower production
	Fiberweb Corovin, Peine	planning of a new wrapping line

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	Pfalzmühle	Line- up new packaging line
	Raffinerie Tirlémontoise, Belgien	feasibility study pneumatic product charge
	Kampffmeyer Mühlen	feasibility study discharge of immissions
	CH-ZF Frauenfeld	preliminary planning beet yard
	Povazsky Cukor, Slowakei	planning work for packaging machine and bagging
	Cosumar, Marokko	preliminary planning sieving station, bulk loading and conditioning silos
	Danisco, Örtöfta, Schweden	consulting service storage planning
	Kampffmeyer Mühlen	detail planning tail dumper delivery
	Raffinerie Tirlémontoise, Belgien	Line-up filling line
	CH- ZF Aarberg	preparation of dust explosion risks documents
	Nordzucker Uelzen	planning line-up packaging line
	Nordzucker Braunschweig	location specialities
2008	CH- ZF Frauenfeld	consultancy explosion prevention document
	Schönox, Rosendahl	concept planning dry mortal system
	Kampffmeyer Mühlen	detail planning heating, steam output and pellet system
	Südzucker Ochsenfurt/Offenau	data acquisition packaging plant Offenau
	Pfeifer & Langen	capacity study speciality production and concepts
	Cosumar, Marokko	logistic concept and optimising conveyor technique
	CH- ZF Frauenfeld	concept wet discharge sugar beet yard
	Pfalzmühle	concept planning storage for retail products
	CH- ZF Aarberg	installation planning pulp drying system
	CH- ZF Aarberg	detail planning packaging line/system
	Kampffmeyer Mühlen	Federal ambient pollution control act (BlmSch)- declaration gutter dedusting
	Cosumar, Marokko	basic engineering sugar loaf production
	Kampffmeyer Mühlen	planning bagging line/system
	Josera, Kleinheubach	logistic study, factory development planning
	Josera Kleinheubach	preliminary planning high storage system
	Azucarera Ebro, Spanien	concept packaging line/system and restructuring of the sieving system and silo storage
	Kampffmeyer Mühlen	feasibility study new railway loading/shipment
	Kampffmeyer Mühlen	feasibility study modification grain cleaning system
	Kampffmeyer Mühlen	preliminary planning silo systems grain storage
	Kampffmeyer Mühlen	federal ambient pollution control act (BlmSch)- declaration impact machines
	Danisco, Dänemark	study new silo erection
	CH- ZF Aarberg	concept planning raw sugar charging point/station
	Raffinerie Tirlémontoise, Belgien	feasibility study sugar refinement
	Pfeifer & Langen, Elsdorf	preliminary planning specialty production
	Kampffmeyer Mühlen	detail planning grain silo plant
	Kampffmeyer Mühlen	feasibility study mill expansion
	Diamant Mühle, Polen	feasibility study mill expansion
	Nordzucker Serbien	preliminary and detail planning sieving, loading and packaging
	CH- ZF Aarberg	planning bagging line
	Cosumar, Marokko	support realisation sugar loaves
	Kampffmeyer Mühlen	detail planning grain cleaning
	Nordzucker Nordstemmen	optimising of the sieving station
2009	CH- ZF Aarberg	preliminary planning sugar beet yard
	Pfeifer & Langen, Slovenien	detail planning sugar receiving station
	SUTA, Marokko	logistic and silo planning
	Kampffmeyer Mühlen	factory development planning
	Nordzucker Serbien	detail planning pre-sieving station Pecinci
	Pfeifer & Langen, Jülich	rescheduling bulk loading
	Kampffmeyer Mühlen	inquiry/ tender grain cleaning
	Kampffmeyer Mühlen	factory development planning
	Kampffmeyer Mühlen	factory development planning
	Werhahn Mühlen	optimising of logistics for finished goods
	Nordzucker Polen	modification study packaging section

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	Pfeifer & Langen, Elsdorf	preliminary planning sugar reception
	Josera, Kleinheubach	new logistical concept
	Kampffmeyer Mühlen	factory development planning
	CH- ZF Aarberg	new pulp drying plant
	Pfeifer & Langen, Elsdorf	detailed planning sugar reception
	Josera Kleinheubach	assistance new logistic plant
	SLS Roye	planning assistance packaging
	Heitkamp	building of a new 60.000 t sugar silo in Denmark
	Nordzucker Uelzen	CE- declaration - documentation
	Raffinerie Tirllemontoise	sugar conveying to packaging lines
	Kampffmeyer Mühlen	preliminary planning photovoltaics systems
	Kampffmeyer Mühlen	revision factory development planning
	Pfeifer & Langen, Elsdorf	special sorts II
	Nordzucker Polska, Chelmza	planning packaging station
	Kröner	detail planning new production centre
2010	Nordzucker Nordstemmen	availability analysis packaging station
	Südzucker Offenau	new concept dedusting
	Cosumar Casablanca	revision packaging station sugar cubes
	Südzucker Plattling	modification/reconstruction packaging station packaging station
	Sluzker Zuckerkombinat	preliminary planning packaging station and storage
	Wesermühle	federal ambient pollution control act (BlmSch)- declaration modification/reconstruction grain silo
	Skidel Zuckerkombinat	concept planning silo and packaging centre
	Pfeifer & Langen, Elsdorf	detail planning special sorts
	Kampffmeyer	federal ambient pollution control act (BlmSch)- declaration of the cleaning system for ship loading and ship unloading
	Kampffmeyer	PRTR- report
	ZF Aarberg	feasibility study high rack storage system
	ZF Aarberg	budget molasses loading
	Raffinerie Tirllemontoise	bundle transport and new palletising system
	Cosumar	new raw sugar silo
	Suiker Unie	revision feasibility study new building and modification sieving station and bulk loading
	Suiker Unie	feasibility study integration all metall detection system
	Kampffmeyer	Federal ambient pollution control act (BlmSch)- declaration grain weighing machine / scale
	Kampffmeyer	Federal ambient pollution control act (BlmSch)- declaration decommissioning/shut down old oil tanks
	Kampffmeyer	Federal ambient pollution control act (BlmSch)- declaration erection new oil tanks
	Südzucker	concept planning block storage
	Kröner	detail planning new production centre
	Cosumar Surac	logistic study
	Cosumar Sunabel	logistic study
	Povazsky Cukor	factory development planning
	Nordzucker Nordstemmen	high rack storage
	Pfeifer & Langen, Elsdorf	supply air / return air system sieving station
	Kampffmeyer	factory development planning
	Nordzucker Nordstemmen	expansion icing sugar plant
	Pfeifer & Langen Jülich	rescheduling bagging and palettizing
	Nordzucker Uelzen	new dilution station
	Sluzker Zuckerkombinat	detail planning packaging station
	Nordic Sugar	reconstruction pallet transport
	Suiker Unie	detail planning integration all metal detection system
	Nordic Sugar	reconstruction silo
	Nordzucker Nordstemmen	reconstruction beet pulp drying
	Kampffmeyer	Federal ambient pollution control act (BlmSch)- declaration old operating units
	Kampffmeyer	approval planning new soft wheat/common wheat mill

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2011	Kampffmeyer Mühlen	Federal ambient pollution control act (BImSch)- declaration reconstruction air supply for mill 1 + 4
	Kröner Stärke	approval planning new production centre
	Magyar Cukor Ungarn	modernization packaging site Kaposvar
	Magyar Cukor Ungarn	overall assessment packaging sites Hungary
	Pfeifer & Langen, Jülich	pellet presses station/system
	Südzucker	concept extension packaging and storage
	Südzucker	concept dedusting
	Sayga Dal Group, Sudan	sugar process packaging station, planning conveyor routes/ paths
	Raffinerie Tirlémontoise	feasibility study removal special sorts production
	Kröner Stärke	detailed planning new production centre
	Kampffmeyer	realisation factory developement planning
	Plange Mühlen	factory developement planning baking mixtures
	Südzucker	modernization silo conditioning
	ZF Aarberg	preparation 3D- views factory site
	Kampffmeyer	Federal ambient pollution control act (BImSch)- declaration early fire detection
	Kampffmeyer	Federal ambient pollution control act (BImSch)- declaration shut-down/closure sweet corn mill
	Cosumar	assistance logistic project
	Pfeifer & Langen, Ormoz	building of a new sugar warehouse
	Iscal Sugar , Fontenoy	feasibility study silo and packaging
	Kampffmeyer	Federal ambient pollution control act (BImSch)- declaration factory developement planning
	Sasol Wax	planning mill project
	Agrana , Romania	preliminary planning packaging system
	Sluzker Zuckerkombinat, Weissrussland	reconstruction and new building measures packaging station
	Nordzucker, Uelzen	concept special sorts transport
	Kampffmeyer	realisation factory developement planning
	Raffinerie Tirlémontoise	detail planning installation sugar dryer
	Pfeifer & Langen, Jülich	planning new centrifugal station
	Kampffmeyer	feasibility study flour silo
	Rheinkalk	planning kiln dedusting
2012	Dome Technology	consultancy silo conditioning Guatemala
	Magyar Cukor, Ungarn	detailed planning sugar silo
	Magyar Cukor, Ungarn	detailed planning sieving building
	Nordzucker, Braunschweig	Logistic Study Nordzucker International
	Dome Technology, Guatemala	detail planning conditioning Guatemala
	Suiker Unie	detail planning sugar chilling/cooling
	ZF Frauenfeld	detail planning construction new 40.000 t silo
	Südzucker	detail planning Big-Bag-system
	Kampffmeyer	revision factory developement planning
	Pfeifer & Langen, Jülich	Big-Bag-Station
	Konya Seker, Türkei	preliminary planning sieving station and packaging station
	Radekhiv Cukor, Ukraine	preliminary planning sugar silo
	Moravskoslezski Cukrovany, Hrusovany, Tschechien	preliminary study new sugar silo 60.000 t
	Saint Louis Sucre, Roye	optimization support
	Südzucker Soest	sieving building upgrade for Internation Food Standards
	Agrana, Österreich	feasibility study sugar drying
	Povazsky Cukor, Slowakei	study logistics and bulk loading
	Kampffmeyer	factory developement planning
	Südzucker, Ochsenfurt	preliminary planning silo and sieving station
	Sasol Wax	project management for hard wax production systems
	Pfeifer & Langen, Jülich	planning Big-Bag-filling station and safety/protection screening bulk loading
2013	Povazsky Cukor, Slowakei	layout/construction/dimensioning conditioning screw conveyors for icing sugar
	Südzucker	concept- and budget planning new silo

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	Kampffmeyer	PRTR-Report 2012
	Pfeifer & Langen, Könnern	new building/construction bulk loading and modification sieving station
	Südzucker	study preliminary sieving and protective sieving
	Meggle	planning central lactose filling/bagging
	United Sugar, Saudi Arabien	feasibility study retail production
	Nordzucker	modification sieving station
	Povazsky Cukor, Slowakei	concept planning sieving station and bulk loading
	Rusagro, Russische Föderation	preliminary planning silo Vorplanung Silo
	Konya Seker, Türkei	detail planning sieving and packaging station
	Agrana, Österreich	silo restructuring
	Magyar Cukor, Ungarn	erection of a packaging and distribution centre
	Suiker Unie NL, Dinteloord	basic/rough concept bulk loading
	Nordic Sugar Örtöfta	preliminary planning bulk loading
	Agrana, Österreich	concept sugar drying
	SUTA Marokko	hygiene concept for packaging system
	Pfeifer & Langen, Könnern	construction supervision sieving station
	Zuckerfabrik Zhabinka, Belarus	detail planning palletizing
	Südzucker Wabern	concept- and budget planning retrofitting of elevator tower
	Pfeifer & Langen, Jülich	planning centrifuge station WZ 2
	Povazsky Cukor, Slowakei	planning new bulk loading
	Esco	replacement rail traffic
	Moravskoslezski Cukrovany, Tschechien	detail planning 60.000 t silo
	Agrana, Österreich	silo conditioning
	Südzucker	detail planning palletizing
	Südzucker	replanning sieving station
	Nordzucker	detail planning sieving station
	Pfeifer & Langen, Könnern	planning protection/safety sieving for old rail road bulk loading for trucks
	Cristal Union	feasibility study sieving station
2014	Premium Mühlengruppe, Polen	deficiency analysis
	Sluzker Zuckerkombinat	bundle packer/multi pack wrapper cube sugar
	Kali + Salz	new building of the analysis- and research centre
	Pfeifer & Langen, Jülich	project assistance protection/safety sieves
	Bal Küpü Keskinilic, Türkei	new building sugar silo
	Suiker Unie, Puttershoek	masterplan current existing situation (actual state)
	Kampffmeyer	PRTR-Report 2013
	Eemshavener Sugar Terminal	concept study silo
	Nordic Sugar, Schweden	new building 80.000 t silo
	Nordzucker, Braunschweig	concept study production and logistics Skandinavia
	Südzucker, Ochsenfurt	basic engineering sieving station
	Rheinkalk, Pelm	relocation of mixing plant, step 1
2015	Esco, Borth	new building raw sugar storage saline
	Rheinkalk, Pelm	construction planning and project assistance erection bowl & roller mill
	K+S, Kassel	replanning/ rescheduling ESTA-compact system area